

6-21-91
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ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum

Date June 21, 1991

To Dick Cooke

From Ken Rone

Copies to Jim Post

Subject Progress Report for
Week Ending 6/21/91

Steve Sheridan

George Wells

Dan Peters

Our newest employee saw a doctor complaining of a sore shoulder from handling cement sacks. There was no lost time. Though overtime remains high, cement inventories have continued to grow to the credit of John and his crews. We are in good shape at this time for the summer season.

sheet

The power company found a fault in their incoming fusing, as predicted to them by Ben, resulting in only two phases feeding our transformer. When we energized a large load, the surge in the remaining two phases was then sufficient to take down City Light's gear.

The telephone company came out to examine our system and will offer options for the changing of the phone systems when the new building gets moved into. We have decided to purchase a new 12 line system for the old office building providing phones for the sales dept. as well as future expansibility should we lease space to a tenant.

Kiln alignment proceeded well. Acceptable alignment was achieved at all the tires. Feed end runout of $\frac{1}{2}$ " will be addressed today. Fabrication screw-ups have delayed erection of the Loesche ducts, down comer, the stack and the clay bin. Excavation for the truck dump has begun and the dewatering well dug. Sheet pile installation will begin Saturday. Concrete pours were completed at the Burner Bldg., the G-Cooler columns, stacker rails and the Clay Storage fdn. Erection continues on the Loesche, Kiln Feed and Raw Bin Buildings. Electrical drawings were received and conditionally approved. Off site the conveyors have been in assembly. The data from Stoneway has not yet been received for the reconciliation of May's billings. Stoneway blames a computer glitch on their end. The weather was cold and wet.

I briefly interviewed the candidate for Chief Chemist. This is a very impressive candidate. I spoke with two Human Resources candidates on the phone. I plan to make a recommendation next week. I attended the Site Coordination Meeting and Design Meetings. Ben is meeting on the electrical design separately.

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June 21, 1991
K. RONE

PROGRESS REPORT
SEATTLE PROJECT

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We are beginning permitting on the cement loading wharf modifications. We accepted the bid, obtained thru Baugh, submitted by American Construction for \$125K. The work is expected to start next January.

I have contracted the same security company handling the Rivergate boathouse for smoke alarm monitoring. As an existing account, cost will be \$495 for set-up and \$39/mo. I will get other quotes.

Progress on the silica mining campaign continues without problems. No progress to report on the Cyclonaire situation. I await their announcement of a noise test date.

Next week Dan will return. Major work will continue on the Truck Dump, Burner Bldg., and G-cooler. Kiln welding should begin and of course continuation of structural erection of the Raw Bin, Loesche and Kiln Feed Buildings. Guy Cosway will start as Instrument and Electrical Supervisor. We should receive the Barge Pneumatic Convey Improvement package to distribute to the bidders. I will reconcile the Stoneway billings.

